

Orthrus™ Suppressor Quick-Guide

1 The Orthrus™ Series of suppressors from Torrent are the first rifle suppressors in their class that allow the user to quickly adjust the overall length. Each baffle segment is actually 2 baffles welded together.

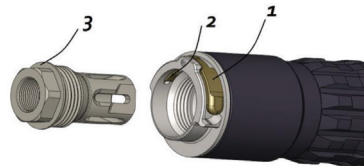


(Shortest Configuration)

2 Each suppressor comes with (2) wrenches to aid in disassembly. The baffles that can be removed have wrench flats on the body of the baffles. The user should start by removing each baffle segment starting with the end cap, and working towards the muzzle. Each baffle uses a taper to lock, and seal the threads from carbon fouling. We recommend only hand tightening each baffle segment!



3 The Torrent Quick release mount comes with the required muzzle device for attaching the suppressor to your host weapon. The muzzle device should first be attached to your barrel by hand (to eliminate the possibility of cross-threading). The Torrent muzzle device does not require timing or shims! We recommend the muzzle device be applied with Red Loctite®, Rocksett™ or a similar thread lock product.



To attach the suppressor to the muzzle device, thread it on clockwise until it stops. You will hear a small click towards the end, which is the lug (2) on the secondary catch falling into place behind the muzzle device shelf (3). To remove the suppressor, depress the catch button (1), and unscrew counter-clockwise.



Owners Manual

READ FIRST!

THANK YOU FOR YOUR PURCHASE OF A TORRENT SUPPRESSOR.
PLEASE READ AND REFER TO THIS MANUAL PRIOR TO PRODUCT USAGE!



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"X-SERIES" Owners Manual

SPECS AND GENERAL INFO

ALWAYS TREAT ANY FIREARM AS IF IT IS LOADED! Before attaching your **Torrent® Suppressor** to your host weapon make sure to lock the action back, and do a physical and visual check of the chamber, to insure the chamber is clear. Failure to do so could result in property damage, injury or death.

Thread your suppressor all the way to the shoulder on the barrel taking care to insure it is not cross threaded. If there is a gap do not fire the weapon with the suppressor attached as poor accuracy product damage could occur. Follow the instructions on the other side of this sheet as to properly attach the Quick-Release suppressor to the muzzle attachment.

DO NOT USE SHIMS OR CRUSH WASHERS TO SEAT YOUR SUPPRESSOR.

You should check for proper seating during your firing session.

Your **Torrent® Suppressor** is made from 6A1-4V (grade 5) Fusion welded Titanium and is designed to withstand semi and full-auto fire:

The Orthrus series of rifle suppressors is rated up to .300 Win Mag, and responsible full-auto fire.

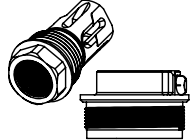
Torrent® Suppressors are Dry fire suppressors and should not be used with any abrasive material such as grease or water. If the suppressor becomes submerged we recommend a 10 second drain time after exiting the water.

After firing it, your suppressor will be **HOT!!** We recommend checking the seating of your suppressor with a suppressor sleeve in place or with a heat resistant gloved hand. The suppressor is designed to be "firmly hand tight".

THERE SHOULD BE NO VISIBLE GAP BETWEEN THE BARREL SHOULDER AND THE FACE OF THE SUPPRESSOR

NO MOUNT

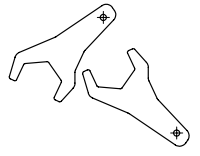
QD MOUNT & MUZZLE DEVICE



PISTON THREAD PITCH

1/2 x 28
.578 x 28
M16 x 1 LH
13.5 x 1 LH

WRENCH SET

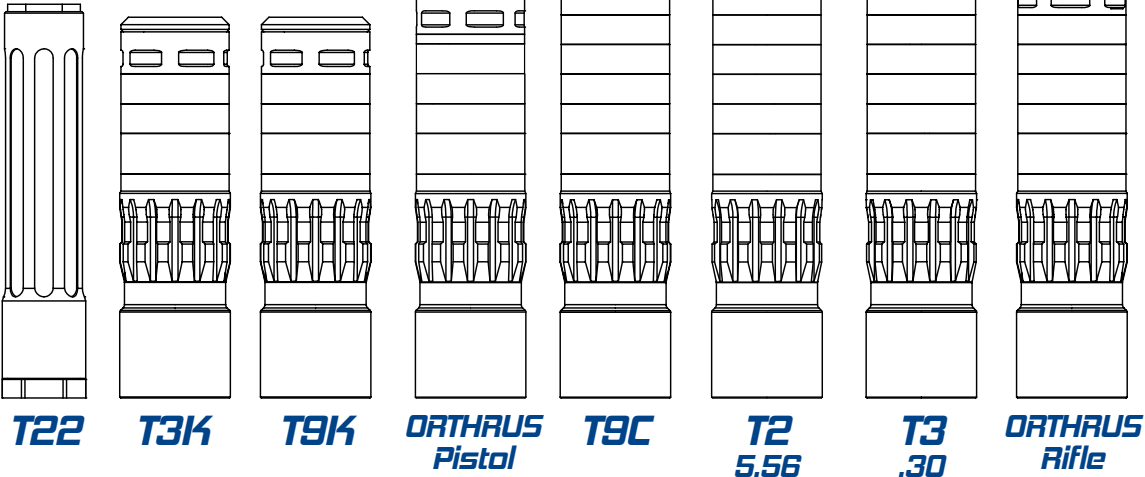


9mm
.45 cal

COLOR	GREY	BLACK	FDE
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MUZZLE DEVICE

1/2 x 28
5/8 x 24
.578 x 28
M16 x 1 LH
13.5 x 1 LH
14 x 1 LH



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